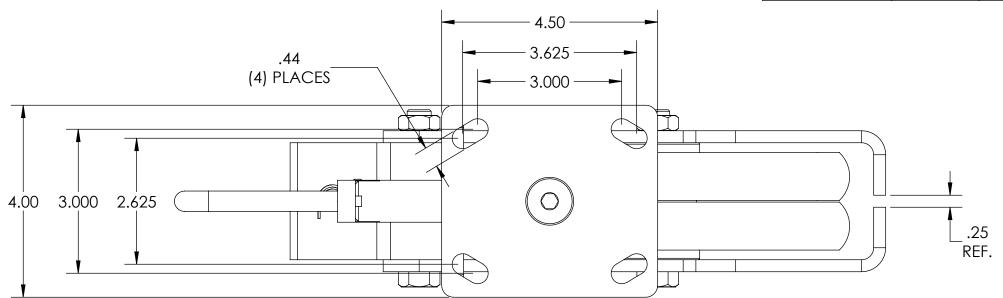
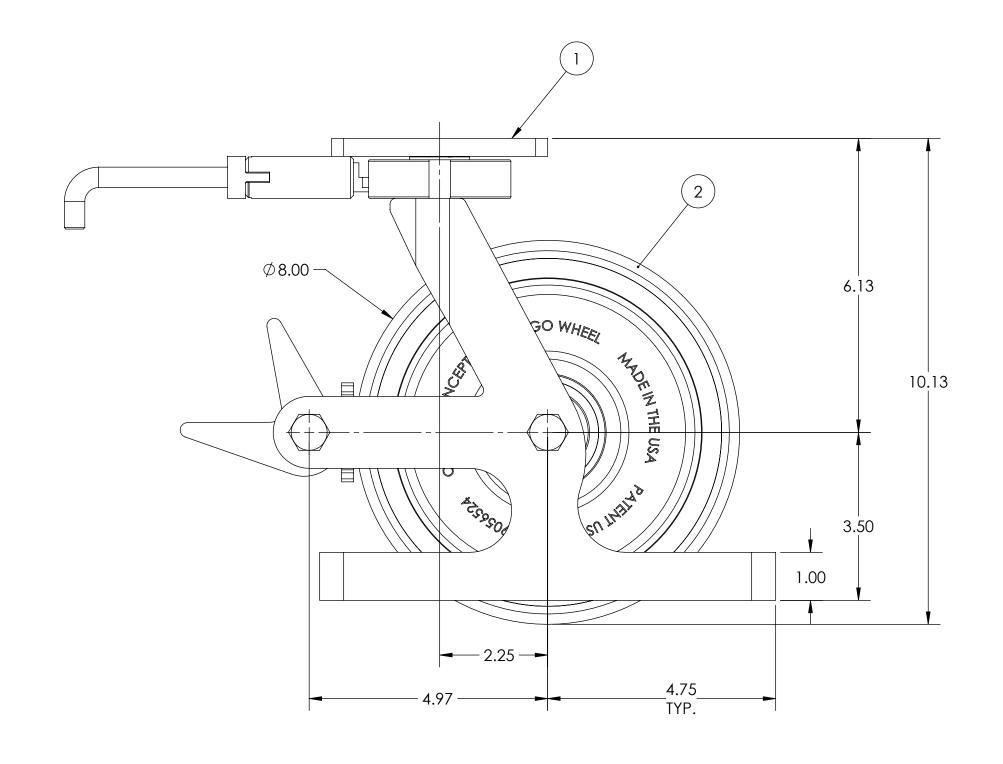
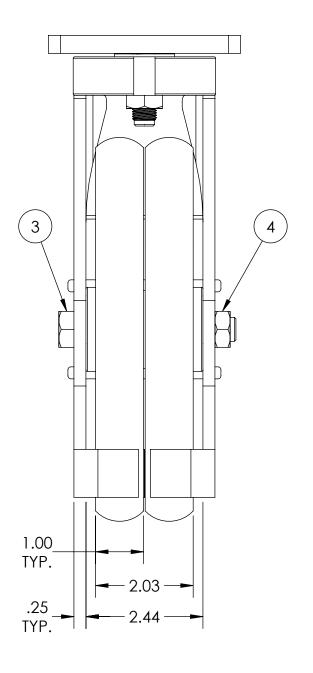
ITEM NO.	QTY.	PART/DRAWING NO.	DESCRIPTION	MATERIAL
1	1	27-08200-00-1HDLPTG	27 SER. 8.00 X 2.00 SWL.RIG C/W HDSL, PLB & TG	MISC.
2	1	08202-44-08	Ø8.00 X 2.00 ET85 TWERGO WHEEL	MISC.
3	1	AX085400	1/2-20 X 3-3/8 SOLID AXLE ZINC	AISI 1038
4	1	LN08200	1/2-20 TOP LOCK NUT	AISI 1038



## NOTES:

- 1. CASTER IS RATED AS 350 LBS @ WALKING SPEEDS, INTERMITTENT USE.
- 2. AT 350 LBS OF THE LOAD THERE WILL BE A CALCULATED FLOOR LOAD OF 274 PSI.
- 3. ESTIMATED COF OF ROLLING RESISTANCE IS 3% OF LOAD TO START MOVING AND 1% OF LOAD TO MAINTAIN. (THIS IS FIGURING 2 SWIVEL AND 2 RIGID CASTERS ON SMOOTH, FLAT CONCRETE) APPLICATION AND FLOOR CONDITIONS WILL IMPACT THIS.
- 4. CASTER WEIGHT: 14.08LBS





	MICHIGAN AVE.	TOLERANCE SPECS.	UNLESS OTHERWISE SPECIFIED THE FOLLOWING TOLERANCES APPLY: $.XX = \pm .030$ $.XXX = \pm .010$ $X^{\circ} = \pm 1.0^{\circ}$ PART TO BE FREE OF BURRS AND SHARP EDGES		DESCRIPTION:	TION: 27-08202-44-1HDLPTGSP			
CONCEPTS, INC. (517)629-	-8838 oncepts.com				PART/DRAWING N	D: SP18120102HDLPTG DATE: 3/29/20		3/29/20	19
WHERE USED:		FINISH SPECS.	ZINC PLATING ON RIG				SCALE:	1:2	C-SIZE
CHECKED BY: NEKIBUR R.	M	MATERIAL SPECS.	APPROVED BY:	]	DRAWN BY PR	AVEEN K.	THIRD ANGL	E	( <del>+</del> )