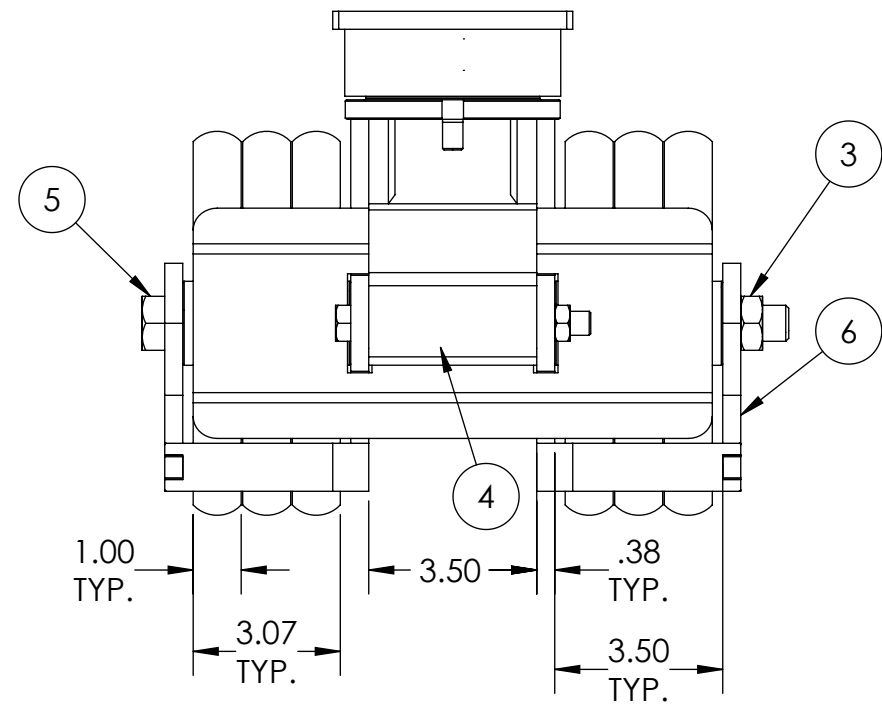
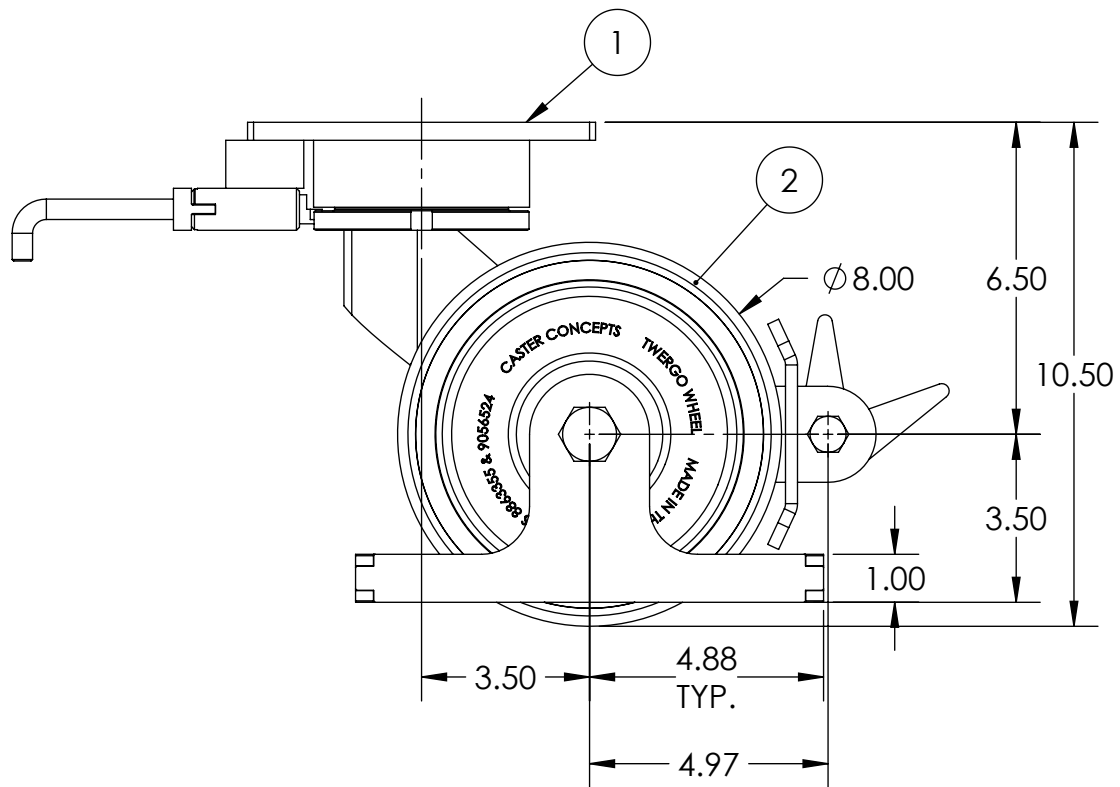


ITEM NO.	QTY.	PART/DRAWING NO.	DESCRIPTION	MATERIAL
1	1	2-77TM-08300-00-1HDLPTG	2-77TM SER. 8.00 X 3.00 SWL. RIG C/W HDSL, PLB & TG	MISC.
2	2	08302-44-12	Ø8.00 X 3.00 ET-85A TWERGO WHEEL	MISC.
3	1	LN121612	3/4-16 CENTER LOCK LOW HEIGHT JAM NUT	STEEL
4	1	SB121658	3/4 X 1 X 3-9/16 SPANNER C/W OH	AISI 1026
5	1	AX122080001	3/4-16 X 13 LGT, GRADE 8 HHCS (FASTENAL: 17951)	GRADE 8
6	2	2-77TM-08000-15	2-77TM SER. 8.00 TG FRAME	AISI 1008

NOTES:

1. RIG IS NOT TO HAVE AN AXLE STOP.
2. AXLE IS TO BE GRADE 8.
3. CASTER IS RATED AS 3,800 LBS @ WALKING SPEEDS, INTERMITTENT USE.
4. AT 3,800 LBS OF THE LOAD THERE WILL BE A CALCULATED FLOOR LOAD OF 815 PSI.
5. ESTIMATED COF OF ROLLING RESISTANCE IS 3% OF LOAD TO START MOVING AND 1% OF LOAD TO MAINTAIN. (THIS IS FIGURING 2 SWIVEL AND 2 RIGID CASTERS ON SMOOTH, FLAT CONCRETE) APPLICATION AND FLOOR CONDITIONS WILL IMPACT THIS.
6. CASTER WEIGHT: 43.91 LBS



CASTER CONCEPTS, INC. 16000 E. MICHIGAN AVE. ALBION, MI 49224 (517) 629-8838 casterconcepts.com	TOLERANCE SPECS.		UNLESS OTHERWISE SPECIFIED THE FOLLOWING TOLERANCES APPLY: .XX = ±.030 .XXX = ±.010 X" = ±1.0" PART TO BE FREE OF BURRS AND SHARP EDGES		DESCRIPTION: 2-77TM-08302-44-1HDLPTGSP	
	WHERE USED:	FINISH SPECS.	ZINC PLATING ON RIG	PART / DRAWING NO:	SP18122801HDLPTG	DATE: 10/14/2019
CHECKED BY: PRAVEEN K.	MATERIAL SPECS.	APPROVED BY:	DRAWN BY: ANSHIKA G.	SCALE: 1:4	B-SIZE	THIRD ANGLE

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